



Ordering TOUGH GUN I.C.E.™ Mounting Arms

Locate your original robotic water-cooled setup in the chart below to determine the part numbers for the corresponding TOUGH GUN I.C.E. Mounting Arm:

Original Water-Cooled Setup	Neck Angle	Original Water-Cooled Mounting Arm Part #	Replacement TOUGH GUN I.C.E. Mounting Arm Part #
QCWC	180	AS-49-00-1	AS-306-27-1
QCWC	22	AS-49-00-2	AS-306-48-2
QCWC	45	AS-49-00-3	AS-306-46-3
QCWC	Special 22	QCWC Special	AS-49-14-2
KWC	180	AS-306-1	AS-306-16-1
KWC	22	AS-306-2	AS-306-39-2
KWC	45	AS-306-72-2	AS-306-142-2

NOTE: To select the correct combination of MIG gun and mounting arm, please refer to the **Robotic Setups** on our [Technical Information](#) webpage.
