

Bernard® Technical Insert

How to Install AccuLock™ S Series Liner Using Power Pin Cap Without Set Screw

STEP 1:

A. Remove the nozzle.



B. Loosen the gas diffuser.



C. Remove the gas diffuser.



D. Remove the power pin cap from the rear of the gun



STEP 2:

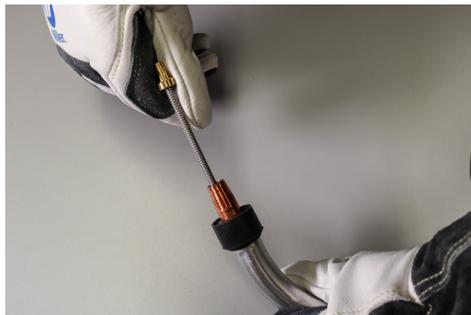
A. Remove the old liner.



B. Replace the new liner through the neck.



C. With the gun laying straight, push the liner through until the brass liner lock bottoms on the neck.



How to Install AccuLock™ S Series Liners without Set Screw (Continued)

STEP 3

A. To lock and center the liner, reinstall and tighten the gas diffuser.



B. Reinstall the nozzle.



C. Identify the power pin to determine the appropriate power pin cap torque specification.

If your power pin has a large ID, please contact Customer Service to obtain the proper AccuLock power pin.



10 ft-lbs. / 120 in-lbs. (13.5 Nm)

D. Place the power pin cap over the liner.



E. Place torque wrench on the power pin cap and torque to specification.



STEP 4

Trim the liner flush with the power pin.

