STICK ELECTRODE HOLDER

MIG (GMAW) SEMI-AUTOMATIC WELDING



| CAPACITY | • 400 amps at 60% duty cycle |
|------------------|---|
| ELECTRODE SIZE | • 1/16"-1/4" (1.6 mm-6.4 mm) |
| WEIGHT | • 17 oz. (481 g) |
| LENGTH | • 8 3/4" (22 cm) |
| CABLE CONNECTION | Model "B" large ball point screw connection |
| CABLE SOCKET | • 19/32" (1.5 cm) |

Bernard's Shortstub stick electrode holder has maintained its time-tested design for decades.

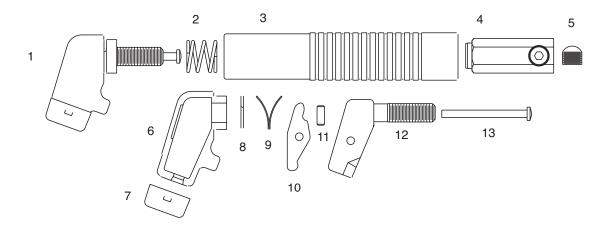
- Electrodes can be used to within one inch of the high heat, high impact head compared with the normal three inches of the electrode that is leftover when using a typical tong-type holder.
- Bernard® Shortstub greatly improves productivity because it is designed for quick, easy installation of electrodes and it is built to last with a proven high impact, high heat replaceable head.
- Over 2,000 pounds of gripping pressure enables the electrode to be bent to a desired shape for access to difficult welds.





REPLACEMENT PARTS LIST

40B SHORTSTUB



| Item | Part Number | Description |
|------|-------------|-----------------------|
| 1. | K40 | Head Assembly |
| 2. | 2500012P | Coil Spring |
| 3. | MH4 | Handle (molded) |
| 4. | B37 | Connector Body |
| 5. | B33P | Ball Point Set Screw |
| 6. | EL | Head Insulator (Pair) |
| 7. | BB4 | Boot |
| 8. | SR4 | Snap Ring |
| 9. | V4 | V Jaw Spring |
| 10. | J4 | Jaw |
| 11. | JP4 | Jaw Pin |
| 12. | H4 | Head |
| 13. | PP4P | Pressure Pin |

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SUBJECT TO CHANGE – THE INFORMATION PRESENTED IN THIS SPEC SHEET IS ACCURATE TO THEBEST OF OUR KNOWLEDGE AT THE TIME OF PRINTING.

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