

IRONPRO™ SERIES

SELF-SHIELDED (FCAW)
MIG WELDING



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SELF-SHIELDED FLUX-CORED MIG GUNS

APPLICATIONS	• Construction & Infrastructure • General Manufacturing & Fabrication • MRO • Offshore • Ship
DUTY CYCLE	• 60% NEMA at 450 Amps
CABLE LENGTH	• 15'
WIRE SIZE	• 5/64" - 3/32" (2.0mm-2.4mm)

IRONPRO™ SELF-SHIELDED FCAW GUN

IronPro™ self-shielded FCAW guns are ergonomically designed to provide increased access and maneuverability in hard-to-reach weld joints.

FEATURES ACCULOCK™ CONSUMABLES

reducing troubleshooting, rework,
and downtime

CHOOSE FROM TWO NECK SIZES

for different length and bend radius'

OPTIONAL HEAT SHIELD

to help keep welders hands shielded
from heat

SEALED TRIGGER

keeps the trigger area slag and
spatter free, reducing maintenance
downtime

SHORT HANDLE

designed for excellent joint access
and maneuverability

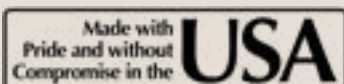


- Excellent durability for rough use in harsh environments.

- Featuring AccuLock™ consumables. AccuLock consumables require less tip changes to keep you welding in tight positions longer.

- Replaceable power cable liner allows quick and easy power cable maintenance.

- Internal trigger wires won't snag nor disrupt activation.



IRONPRO™ SELF-SHIELDED FCAW GUN PART NUMBERS

AVAILABLE PART NUMBERS

GL4515MLNM

GL4515MLNT

GL4515MSXM

GL4515MSXT

IRONPRO™ PART NUMBER REFERENCE

Style	Amp	Length	Handle and Trigger Option	Neck Length	Heat Shield	Power Pin
GL Gasless Liner	45 450 Amp	15 15' (4.57 m)	M T-Series Trigger	L 12" (45° neck) S 7" (60° neck)	N Not Installed X Installed	M Miller® T Tweco® #4

IRONPRO™ CONSUMABLES

ACCULOCK™ S CONTACT TIPS

'T' SERIES CONTACT TIPS (0.350" O.D.)

T-A078CH[^] 5/64" (2.0 mm)

T-A094CH[^] 3/32" (2.4 mm)

[^] ADD "-100" TO THE END OF THE ABOVE CONTACT TIP PART NUMBERS FOR QUANTITIES OF 100.

• TORQUE TO 30 IN.-LBS. (3.5 NM)

• CONTACT TIPS AVAILABLE IN QUANTITIES OF 10

NECK OPTIONS

1370270 12" - 45° neck

1370271 7" - 60° neck

REAR LOAD CONVENTIONAL LINER

LD8A-15 Wire size 5/64" - 3/32"

Cable length 15' (4.57m)

JUMP-LINER

QJL-LD8 3/32" (2.4 mm)

INSULATOR *Used With 7" and 12" Neck Assemblies*

NS-AFLX Composite Tip Insulation

NS-AFLX-HD Armored Tip Insulation

POWER PIN ASSEMBLY

2200137 Miller®

214-332 Miller® Power Pin Cap

214 Tweco® #4

ACCESSORIES

1760013 Optional Heat Shield

BRAND AND PRODUCT NAMES SHOWN ABOVE ARE TRADEMARKS OF THEIR RESPECTIVE OWNERS.

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